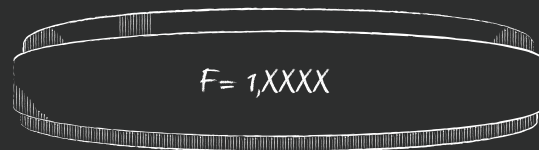
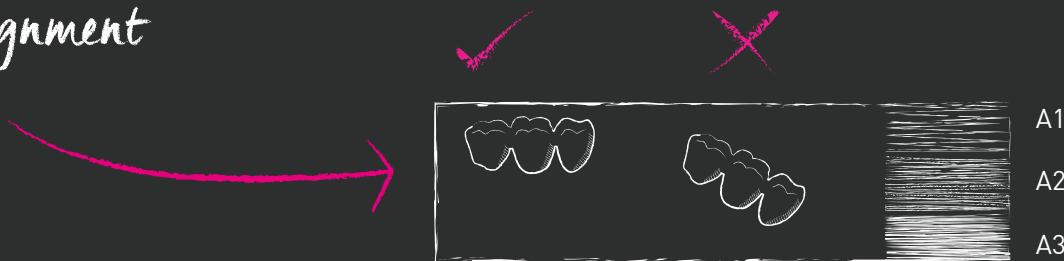


## 1) Determining the magnification factor

An individual magnification factor is printed on each blank.  
This value is entered into the CAM software.



## 2) Alignment

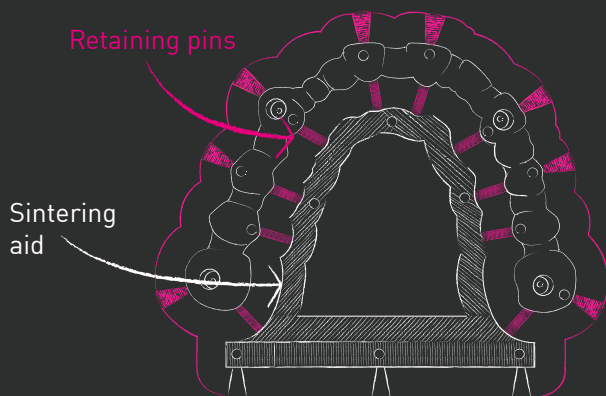


## How large is the bridge?

For **more** than 4 units:

### 3a) Create a sintering aid

- Align the retaining pins in a line.
- Adapt the cross-section of the retaining pins to the mass to be supported.
- For sintering, place the restoration on the back of the sintering body.



For **less** than 4 units:

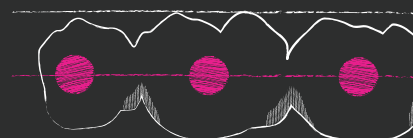
### 3b) Fixation of the blank

2 retaining pins per unit.



Top view

Position retaining pins centrally  
at the equatorial height.



Side view



Volume of the sintering aid should have  
at least between 90% and 100% of the  
object volume.